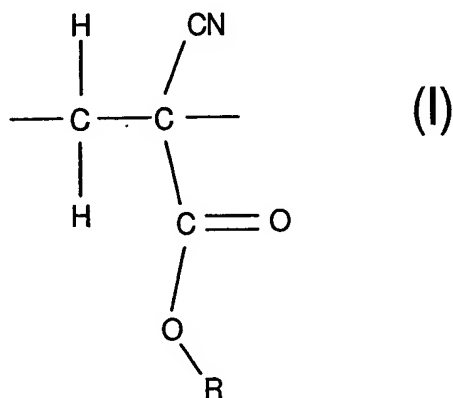


## Claims

What is claimed is:

- 1    1.    A resist composition comprising (a) an imaging polymer, and (b) a  
2       radiation sensitive acid generator, said imaging polymer comprising  
3       cyano-modified acrylic monomer units comprising an acrylic moiety with a  
4       cyano group pendant therefrom.
- 1    2.    The composition of claim 1 wherein said imaging polymer contains cyclic  
2       olefin monomeric units in a backbone portion of said polymer, and/or (ii)  
3       alicyclic moieties as bulky end groups pendant to said cyano-modified  
4       acrylic monomer units.
- 1    3.    The composition of claim 1 wherein said acrylic moiety is selected from the  
2       group consisting of acrylic acids and acrylates.
- 1    4.    The composition of claim 1 wherein said 2-cyano acrylic monomer  
2       has a structure:



- 3       where R is H or COO-R is an ester group.

- 1 5. The composition of claim 4 wherein R contains at least one moiety selected  
2 from the group consisting of (a) an acid-labile moiety which inhibits  
3 solubility of said composition in aqueous alkaline solutions, (b) a polar  
4 moiety which promotes the solubility of said composition in aqueous  
5 alkaline solutions, and (c) a non-acid-labile, non-polar moiety.
- 1 6. The composition of claim 5 wherein R comprises an acid-labile moiety  
2 selected from the group consisting of tertiary alkyl (or cycloalkyl) esters,  
3 ketals, and acetals.
- 1 7. The composition of claim 6 wherein said acid-labile moiety is an ester form  
2 of an alkyl selected from the group consisting of t-butyl, methyl cyclopentyl,  
3 methyl cyclohexyl, and methyl adamantyl.
- 1 8. The composition of claim 5 wherein R comprises a polar moiety selected  
2 from the group consisting of carboxylic acids, lactones, amides, imides,  
3 sulfonamides, and fluoroalcohols such as  $-\text{CH}(\text{CF}_3)\text{OH}$  and  $-\text{C}(\text{CF}_3)_2\text{OH}$ .
- 1 9. The composition of claim 5 wherein R comprises a non-polar, non-acid  
2 labile moiety selected from the group consisting of primary and secondary  
3 linear, branched and cyclic alkyls, and aryls.
- 1 10. The composition of claim 9 wherein said alkyls and aryls contain 1-12  
2 carbon atoms.
- 1 11. The composition of claim 1 wherein said imaging polymer further comprises  
2 having at least one monomeric unit selected from the group consisting of  
3 (a) cyclic olefin monomeric units containing acid labile moieties which  
4 inhibit the solubility of the resist in aqueous alkaline solutions, (b) cyclic

5       olefin monomeric units containing polar moieties which promote solubility of  
6       said resist in aqueous alkaline solutions, (c) cyclic olefin monomeric units  
7       containing pendant lactone moieties, (d) cyclic olefin monomeric units  
8       containing no pendant moieties or pendant moieties which are non-polar  
9       and non-acid labile, (e) non-cyclic olefin monomeric units capable of  
10       undergoing free-radical copolymerization with said cyano-modified acrylic  
11       monomeric units, and (f) other monomeric units that are compatible with the  
12       function of the polymer as component of the resist.

1    12.   The composition of claim 11 wherein said imaging polymer comprises (a)  
2       cyclic olefin monomeric units containing acid labile moieties which inhibit  
3       the solubility of the resist in aqueous alkaline solutions.

1    13.   The composition of claim 11 wherein said imaging polymer comprises (b)  
2       cyclic olefin monomeric units containing polar moieties which promote  
3       solubility of said resist in aqueous alkaline solutions.

1    14.   The composition of claim 11 wherein said imaging polymer comprises (c)  
2       cyclic olefin monomeric units containing pendant lactone moieties.

1    15.   The composition of claim 1 wherein said imaging polymer contains at least  
2       about 20 mole % of cyano-modified acrylic monomeric units.

1    16.   The composition of claim 1 wherein said resist composition contains at  
2       least about 0.5 wt.% of said radiation sensitive acid generator based on the  
3       weight of said imaging polymer.

- 1 17. A method of forming a patterned material structure on a substrate, said  
2 material being selected from the group consisting of semiconductors,  
3 ceramics and metals, said method comprising:
- 4 (A) providing a substrate with a layer of said material,
- 5 (B) applying a resist composition to said substrate to form a resist layer  
6 on said substrate, said resist composition comprising (a) an imaging  
7 polymer, and (b) a radiation sensitive acid generator, said imaging  
8 polymer comprising cyano-modified acrylic monomer units  
9 comprising an acrylic moiety with a cyano group pendant therefrom;
- 10 (C) patternwise exposing said substrate to radiation whereby acid is  
11 generated by said acid generator in exposed regions of said resist  
12 layer by said radiation,
- 13 (D) contacting said substrate with an aqueous alkaline developer  
14 solution, whereby said exposed regions of said resist layer are  
15 selectively dissolved by said developer solution to reveal a patterned  
16 resist structure, and
- 17 (E) transferring resist structure pattern to said material layer, by etching  
18 into said material layer through spaces in said resist structure  
19 pattern.
- 1 18. The method of claim 17 wherein said material is metal.
- 1 19. The method of claim 17 wherein said etching comprises reactive ion  
2 etching.

- 1 20. The method of claim 17 wherein at least one intermediate layer is provided  
2 between said material layer and said resist layer, and step (E) comprises  
3 etching through said intermediate layer.
- 1 21. The method of claim 17 wherein said radiation has a wavelength of about  
2 193 nm.
- 1 22. The method of claim 17 wherein said substrate is baked between steps (C)  
2 and (D).
- 1 23. The method of claim 17 wherein said imaging polymer contains cyclic olefin  
2 monomeric units in a backbone portion of said polymer, and/or (ii) alicyclic  
3 moieties as bulky end groups.